

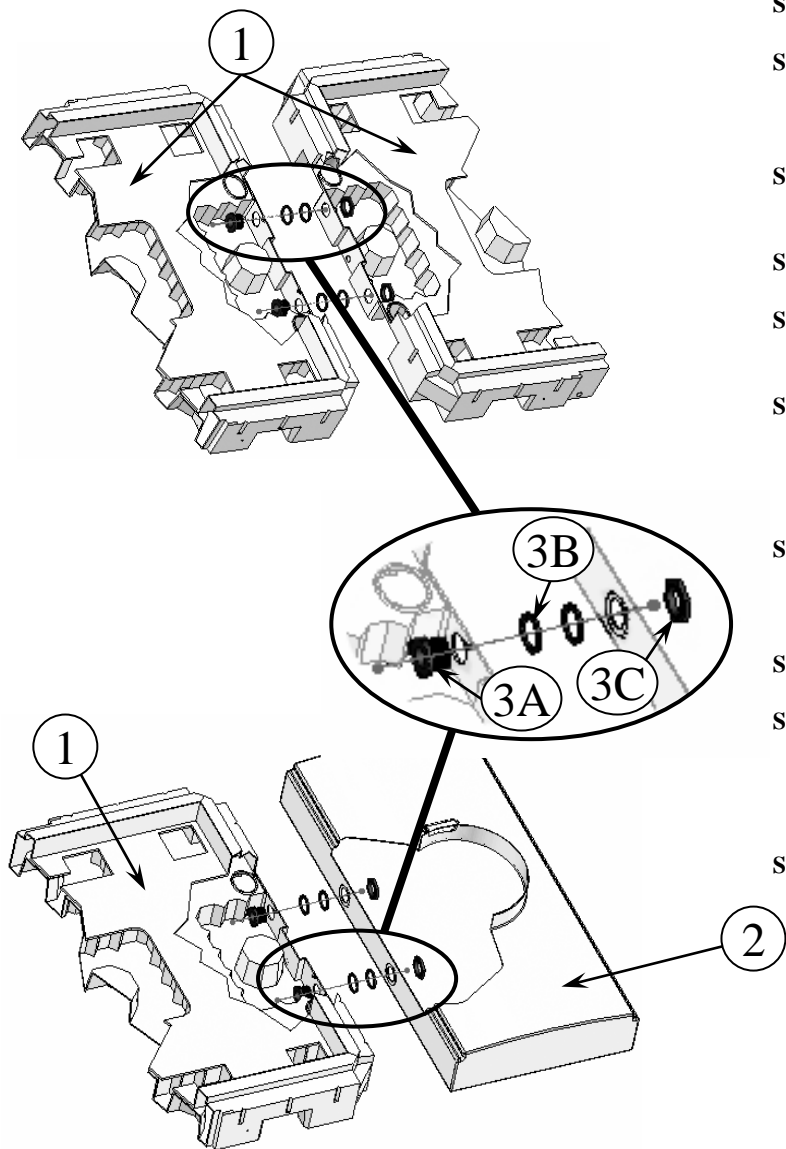


Instruction Sheet

In North America phone: 1-800-HOT-HOGS www.newpig.com

PAK119, PAK120, PAK121, and PAK122

Assembly Instructions for Expansion Tank



- STEP 1** Place the pallets (1) and /or expansion tanks (2) in the desired configuration.
- STEP 2** Locate the two drill points on each mating sidewall of the pallet (1) and/or expansion tank (2). Note: the drill points are dimples in the sidewall that are located approximately 2 1/2" from the bottom of the pallet (1) or expansion tank (2) and are 18" apart.
- STEP 3** Using the 2 3/8" hole saw (4B), carefully place the drill bit of the hole saw in the center of the drill point and cut a hole through the sidewall.
- STEP 4** Repeat Step 3 for the remaining drill points in the sidewalls. (Requires two holes each sidewall)
- STEP 5** Repeat Steps 2, 3 and 4 for all mating sidewalls.
CAUTION: only cut holes into the sidewalls that are intended to have a bulk head fitting (3).
- STEP 6** Remove the grates from the pallet (1) or open the lid of the expansion tank (2) to access the backside of hole. From the inside, insert a 2 1/4" bulk head fitting (3A) through the hole. Place two gaskets (3B) onto the inserted bulk head fitting (3A) before passing the bulk head fitting (3A) through the hole in the mating sidewall. Note: The gaskets (3B) should be between the mating sidewalls.
- STEP 7** Start a hex nut (3C) onto the bulk head fitting (3A). Do not tighten. Note: These are left handed threads. Side of the hex nut (3C) with the word "tighten" and a directional arrow should be facing away from the bulk head fitting (3A) when attaching the hex nut (3C) to the bulk head fitting (3A).
- STEP 8** Repeat Steps 6 and 7 for the remaining mating holes in the sidewalls.
- STEP 9** Tighten the bulk head fittings (3A) using two 3/8" drive ratchets (not provided) along with the hex socket wrench (4C) and the lug spanner wrench (4A). Note: lug spanner wrench (4A) is designed to fit over the lugs on the round side of the bulk head fitting (3A). Tighten the bulk head fitting (3A) until the mating sidewalls are pulled together and the gaskets (3B) are slightly compressed.
- STEP 10** Repeat steps 6 through 9 for the remaining sidewalls that were cut with the hole saw (4B).

NOTES: MAKE SURE ALL PLUG ASSEMBLIES ARE TIGHT BEFORE PUTTING THIS PRODUCT IN USE. WRENCH AND HOLE SAW KIT PROVIDED; PORTABLE DRILL AND (2) 3/8" DRIVE RACHETS NOT PROVIDED.

			PAK 119	PAK 120	PAK 121	PAK 122
ITEM	PART	DESCRIPTION				
1	PAK672	BLACK 4 DRUM PALLET WOD	2	3	4	5
2	PAK116	BLACK 66 GAL. EXPANSION TANK	2	2	1	0
3	PAK118	2.25" BULK HEAD FITTING ASSEMBLY	3	4	4	4
3A		BULK HEAD FITTING (2 per pack)				
3B		GASKET (4 per pack)				
3C		HEX NUT (2 per pack)				
4	PAK117	WRENCH AND HOLE SAW KIT	1	1	1	1
4A		3/8" DRIVE LUG SPANNER WRENCH				
4B		2 3/8" HOLE SAW WITH ARBOR				
4C		3/8" DRIVE SOCKET WRENCH				

QUANTITY